

## SECTION 08380

### TRAFFIC DOORS

For best results, display hidden notes to specifier.

#### PART 1 GENERAL

##### 1.1 SECTION INCLUDES

- A. High Impact Traffic Doors.
- B. Hardware and Accessories.

##### 1.2 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
  - 4. Operation and maintenance data.
- C. Shop Drawings: Show fabrication and installation details; include door elevations, head, jamb, and meeting stile details including full or partial gaskets.

##### 1.3 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.

##### 1.4 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's absolute limits.

##### 1.5 WARRANTY

- A. Manufacturer's standard two-year warranty that products are free of defects in material and workmanship, guaranteeing to replace (exclusive of freight and labor) parts proven defective within two years after date of shipment to purchaser.

#### PART 2 PRODUCTS

##### 2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Eliason Corporation; P.O. Box 2128, Kalamazoo, MI 49003. ASD. Tel: (800) 828-3655. Fax: (800) 828-3577. Email: [doors@eliasoncorp.com](mailto:doors@eliasoncorp.com) [www.eliasoncorp.com](http://www.eliasoncorp.com), [www.restaurantdoors.net](http://www.restaurantdoors.net), and [www.supermarketdoors.net](http://www.supermarketdoors.net)
- B. Substitutions: Not permitted.

## 2.2 HIGH IMPACT TRAFFIC DOORS

- A. High Impact Traffic Doors: High strength polymer cell core, 0.125 inch (3 mm) thick thermoplastic facing on both sides; total door thickness 1-1/2 inches (38 mm); mounting screws included; heavy duty. (Model HCG-10)
  - 1. Gaskets: Full perimeter seal.
  - 2. Window Size: 14 inches (356 mm) wide by 16 inches (406 mm) high.
  - 3. Window Molding: Black rubber molding.
  - 4. Glazing: Clear double glazed acrylic.
  - 5. Thermoplastic Facing Color: As selected from manufacturer's standard selection.
  - 6. Bumpers: Easy Spring bumpers, 0.25 inch (6 mm) thick high impact resistant thermoplastic.
    - a. Height: 18 inches (457 mm).
    - b. Color: As selected from manufacturer's standard selection.

## 2.3 HARDWARE AND ACCESSORIES

- A. Hinges: Double Action Easy Swing(r) proprietary hinges.
  - 1. Finish: Zinc coated.

## PART 3 EXECUTION

### 3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. Verify jambs plumb and square.
- C. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### 3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

### 3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.
- B. Minimum jamb construction of double studded 2 by 4 wood construction or equivalent.
- C. Reinforce hollow metal jambs at hardware locations.
- D. Steel channel jambs are required for heavy duty traffic doors.

### 3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION